



HYLAC® GP74G10

Ravago Manufacturing Americas - Acrylonitrile Butadiene Styrene

Sunday, November 3, 2019

General Information

Product Description

ABS, 10% Glass Filled

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012
Forms	• Pellets

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	ISO 1183
Melt Mass-Flow Rate (230°C/3.8 kg)	2.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.20 to 0.40	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	7540	psi	ISO 527-2
Tensile Strain (Break)	5.0	%	ISO 527-2
Flexural Modulus	500000	psi	ISO 178
Flexural Stress	12500	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	3.3	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	207	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.